

The image features a solid red background. Overlaid on this background are several thin, white, abstract shapes that resemble speech bubbles or callouts. These shapes are scattered across the frame, with some overlapping each other. In the center of the image, the word "IMPORTANT" is written in a bold, white, sans-serif font. The text is centered horizontally and vertically, and its high contrast with the red background makes it the primary focus of the image.

**IMPORTANT**

The electrical characteristics of the reed contacts, given in the descriptive tables, are supplied by the manufacturer.

If the level indicator is connected to an inductive, resistive or capacitive load or lamp, permanent or temporary sticking of the contact may occur for particular load values, thus compromising its proper operation.

It is advisable to appraise the nature of the load before connecting the level indicator.

After identifying the type of load the level indicator will be connected to, a contact protection circuit must be included between the indicator and load, according to the following notes:

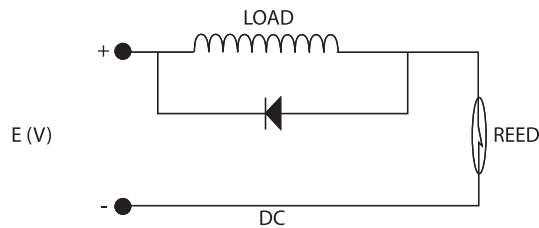
### INDUCTIVE LOAD

When the reed contacts are used to control inductive loads such as motors, solenoid valves or solenoids, due to the very nature of the load, they are subject to voltage peaks (transients) during normal operation.

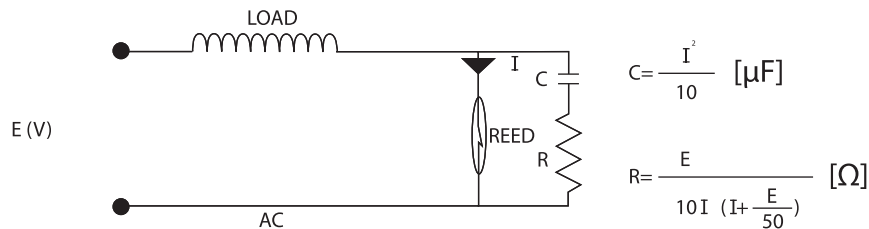
These peaks can cause direct damage to the reed contact, significantly reducing its service life.

With continuous operation, protection of the contact is relatively easy by simply installing a diode in parallel with the load.

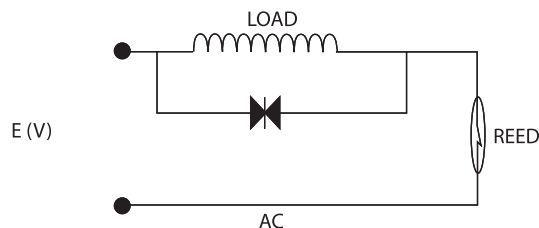
The polarity must be respected.



When the circuit is alternating, the diode cannot be used. Therefore an arc suppression unit must be used; in general this is a block of resistances and capacitances connected together in series and in parallel with the reed.



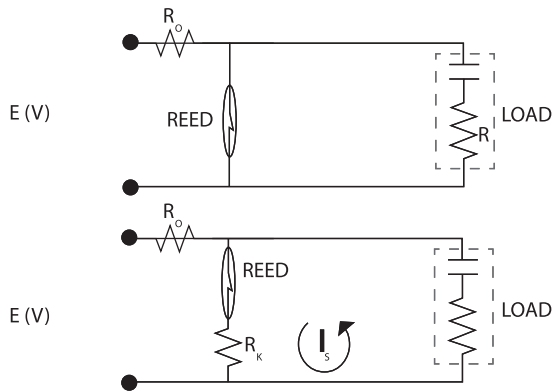
When the contact remains open for a long time, it is advisable to install a varistor in parallel with the load.



## CAPACITIVE AND RESISTIVE LOAD

Unlike the inductive load, in this case it is the current peaks caused by the charge and discharge of the capacitances that can cause faults in the reed contacts. When a capacitive load is commutated (e.g. even just the capacity of the cables) a discharge of strength depending on the capacity and length of the cables (considered as a series of resistances) passes through the reed contact.

The discharge current can be limited by a resistance in series with a capacitor, all in parallel with the load. The sizing of the resistance and the capacitance depends on the characteristics of the circuit. In any case the values can be determined in the most effective way to minimise the effects of this discharge. The figure shows typical examples of circuits protecting against charge / discharge current peaks.



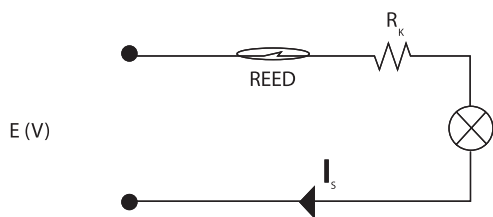
Where R is generally between 50 Ω e 500 Ω

Where  $R_k$  is the limiting resistance of current peaks. To determine R, the following equation is used

$$I_s = \frac{V \text{ stored in load}}{R_k \text{ [K}\Omega]} < 0,1 \text{ A}$$

## LAMP

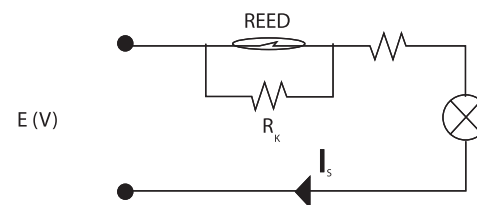
In fact, when the lamp filament is cold, i.e. the lamp is off, its resistance is approximately 10 times smaller than when it is hot. This means that if a reed contact is used to commutate a lamp, when it closes, even for just a short time, a current 10 times larger than that which would circulate during operation passes through the reed contact. If this value exceeds the maximum permissible, the contact could become damaged or its life expectancy reduced. This overcurrent can be limited by installing a resistance of adequate value in series with the lamp.



Where  $R_k$  must be such so that

$$0,5 \text{ A} < I_s < 1 \text{ A} \quad \text{con } I_s = \frac{E \text{ (V)}}{R_k \text{ [}\Omega\text{]}}$$

Another possibility is to connect a resistance in parallel with the reed, so that the lamp filament is preheated, and therefore not have extra current when the contact closes.



Where  $R_k$  must be such so that

$$R_k \text{ [K}\Omega\text{]} < \frac{\text{filament resistance}}{3}$$

If the protection units described above cannot be obtained on the market, our technicians are at your complete disposal for any technical explanations or if faulty operation persists.